

# Work Order ID 64568

December 8, 2010 9:11:08 AM



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Item ID: D2493

Accept



Setup Start



Revision ID:

Stop



Item Name: Patient Stop Assembly

Start Date: 12/09/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/10/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2493

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2493.

*EP 10/12/09 (2)*

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

*SB 10/12/09 (2)*

120

0.00



Identify as per dwg & Stock Location: 228

Packaging

Memo

0.00

Packaging

*10/12/13 sf (20)*

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Item ID: D2493

Accept

Setup Start

Revision ID:

Stop

Item Name: Patient Stop Assembly

Start Date: 12/09/10 Start Qty: 2.00

Cust Item ID:

Required Date: 12/10/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 10/12/13

ME  
10-12-13

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**Parent Item:** D2493




**Parent Item Name:** Patient Stop Assembly

**Start Date:** 12/09/10**Required Date:** 12/10/10

**Start Qty: 2.00**

**Required Qty: 2.00**

**Comments:** IPP C03.01.17 Reformat; Incorporated D2492 KJ/RF IPP Rev:D  
10.09.24 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2492  Patient Stop		Manufactured	No			100	Each	2.0000	1	2		05/10/12/09	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST225				2	B	64558			
					54712			2					
D2444  Pip Pin Assembly		Manufactured	No			100	Each	6.0000	2	4		05/10/12/09	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST014				6	B	64089			
					57766			3					
					60154			1					
					61342			2					
MS27039-1-07  Screw		Purchased	No			100	Each	202.0000	2	4		05/10/12/09	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST291				202					
					18106			202					

# Picklist Print

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Work Order ID: 64568

Parent Item: D2493

Parent Item Name: Patient Stop Assembly



Start Date: 12/09/10

Required Date: 12/10/10

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

100

Each

1,331.000

2

4



Washer



*JS 10/12/09*

Location

Loc Qty

Loc Code

ST298

1331

115107

25

115622

706

116007

400

116025

200

4

MS21042L3

Purchased

No

100

Each

1,213.000

2

4



Nut



*JS 10/12/09*

Location

Loc Qty

Loc Code

ST300

1213

114784

217

115835

996

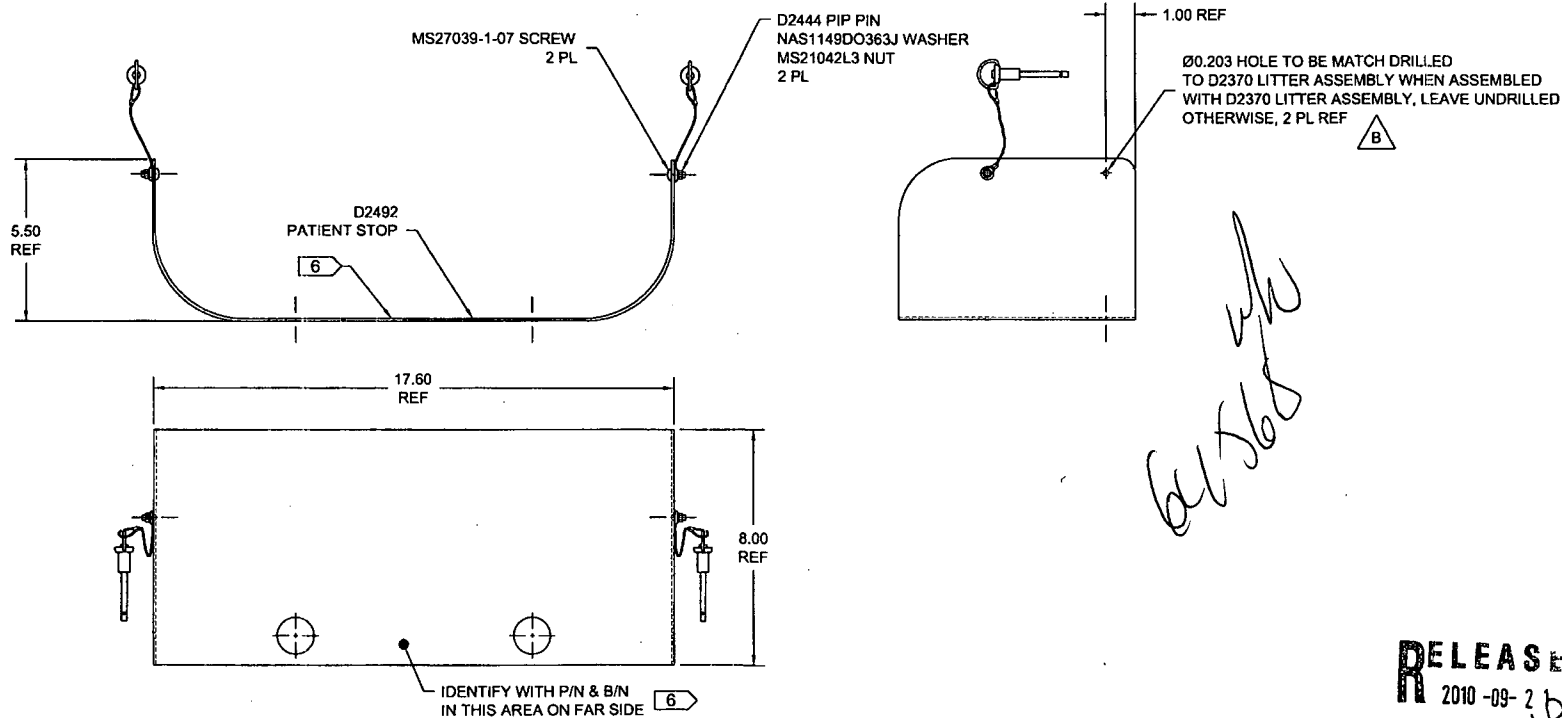
4

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Shop Packet Print

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ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D2493	PATIENT STOP ASSEMBLY
2	1	D2492	PATIENT STOP
3	2	D2444	PIP PIN
4	2	MS27039-1-07	SCREW
5	2	NAS1149DO363J	WASHER (OR AN960JD10)
6	2	MS21042L3	NUT (OR MS21042-3)



**D2493 PATIENT STOP ASSEMBLY**

**NOTES:**

- 1) MATERIAL: SEE PARTS LIST
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N "D2493" AND B/N PER DART QSI 044 6.1 (FINE POINT PERMANENT INK MARKER)
- 7) WEIGHT: 1.7 lbs

B	REDRAW, HOLE NOW DRILLED (D2-1, NCR10-062)	CP	10.08.10
A	NEW ISSUE	BW	95.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	qp		
CHECKED	3	DRAWING NO.	REV. B
MFG. APPR.	3	D2493	SHEET 1 OF 1
APPROVED	3	TITLE	SCALE
DE APPR.	3	PATIENT STOP ASSEMBLY	NTS
DATE	10.08.10	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR COMMUNICATIONS TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	